

# FMS 800 Series Flexible Manufacturing System



Table I: Feeder Input

- Belt Conveyor
- Parts Feeder
- Assembly Station
- VFD Controls
- Remote I/O (PLC)

Table III: Sorting Output

- Belt Conveyor
- Sorting Station
- Sensors
- VFD Controls
- Remote I/O (PLC)

Table II: Robot Transfer

- Robot
- Sensors
- Assembly Interface
- Remote I/O (PLC)

Table IV: Controls

- Table Not Shown
- Master PLC
- HMI
- Ethernet