

CNC ROUTERS CNC PLASMA CUTTERS LASER ENGRAVER CUTTERS CNC MILLS & CNC LATHES WATERJET CAD/CAM SOFTWARE



Computerized Tools For Transforming Ideas Into Reality



DIGITAL FABLAB PRODUCTS FOR STEM, CAREER, & TECHNICAL EDUCATION

Forest Scientific Competitive Advantages

The more research you do, the more convinced that although Forest Scientific Corporation may not always be the lowest price, it is the best quality, value, and best choice for your school.

- 1. Made bi-coastally in the USA at our world headquarters in Tionesta, PA and in Phoenix, AZ.
- Single Source, On-Site, Parts & Labor 36 month warranty on all new CNC machines made by Forest Scientific Corporation. Most of our competitors warranties are 1 year and parts only. This means that you will save the \$3,000.00- \$7,500.00 that others charge to have someone come on-site per visit from the factory if a problem occurs during the warranty.
 Do not assume other manufacturers will come to your school for free. They won't.
- 3. **On-site training** is available for you and your students to ensure a successful start. It is more effective for initial training to be on your own equipment than to go to a training site. With your approval, students are trained to assist and help train other students. **Written & video tutorials** and curriculum are available to show your students while teaching classes. Additional training is available on-site, at one of our training centers, and over the internet.
- 4. Free phone and internet support is available nearly 24/7. Versus being charged by the minute during restricted office hours to get help. You can talk to someone in the evening and on weekends so you are not limited to office hours. Even our CEO freely gives out his cell number to call or text.
- 5. Unless otherwise specified, **all FSC machines come fully assembled.** Most of our competitors erector set kits will require 40-80+ hours <u>of your time</u> to assemble. Our machines are often running within an hour of arrival if the electricity & airline are ready. Buy a machine, not a box of parts.
- 6. Our CNC controls connect to the computer via USB or Cat 5, not outdated parallel port, serial port, ISA ports, or other port that require a DOS or other outdated computer. Do not assume that the technology is current. Most of the companies that you get the most mail from are very out of date.
- 7. Hardened, profiled, made in Ohio, **Precision THK linear ways and bearings not just wheels on plate steel or angle iron**. These machines cannot be bumped out of place like most of the machines in the same price range. The grease fitting on each linear bearing ensure a dependable life.
- 8. All our CNC machines use industry standard Fanuc style G&M codes, not a proprietary language. Thus you are teaching marketable skills, not just playing with a dead end *toybot*. You can use any CAD/CAM software producing industry standard G-Codes such as Mastercam, Surfcam, Edgecam, Enroute, Vcarve, Fusion 360, SolidWorksCam, Rhinocam, Inventor with HSM, and more.
- 9. We use more powerful stepper & servo motors on our machines to be more reliable.
- 10. Welded steel frames, and structural aluminum hold up better in the long term than bent sheet metal and bolted angles because they will not work loose or get out of alignment over time.
- 11. FSC machines have an Emergency Stop and safety reminders for users to operate the machine safely.
- 12. Forest Scientific Corporation machines and upgrades are designed to be updated at a low cost when technology changes.
- 13. Our local dealers are caring professionals providing on-site support second to none.

If you have any questions or need clarification call John at 1-800-956-4056 X1001.

www.forestscientific.com

Dear Educators:



Thank you for reviewing this edition of our catalog. I have decided to honor a long time client, mentor, and friend **Bill Catmull** with his picture and a sampling of his projects on the front cover. He recently retired from the Granite School District in Utah. He had the first computer in a woodshop in his state and was first to introduce and demonstrate CNC at the state conference. He was instrumental in changing the Utah Core Curriculum for woods requiring all districts to provide woodshop teachers with CNC's. He taught in the woodshop for 23 years and coordinated trades programs for Granite for 14 years. He pioneered many new technologies including developing cabinet software and started the first high school advanced composites manufacturing program where he spent his last 2 years of teaching as part of the Utah Aerospace Pathways program. He is enjoying retirement in his well equipped home shop making custom cabinetry. and furniture, 3D modeling, designing and building underwater scooters and battery powered surfboards. He has completed 180 full marathons and 6 full Ironmen, and still completes 1-2 marathons a month.

You may have noticed our new logo above on the left. Our logo had the old look for the last 30 years and it was due to be updated with a new high tech look for modern times. It is what many customers have called our equipment for a long time. I often hear clients say "I have a Forest CNC."

We manufacture everything in the United States in Tionesta, PA and Phoenix, AZ. Forest Scientific Corporation provides a 36 month single source, on-site parts & labor warranty on all new machines we manufacture unless otherwise noted, a 24 month on-site parts & labor warranty on all Lasers, and an 18 month on-site warranty on all upgrades and used machines. We provide on-site training and Project Based curriculum. When you have any questions or need creative strategies to finance your order, please do not hesitate to call me any time at 1-800-956-4056 X 1001 or call or text my cell +1-412-726-0574.

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Call for more information on 3D printers

All pricing & specifications subject to change without notice This Catalog pricing effective 9/1/2019

Sincerely,

John E. Martincic President, CEO johnm@forestcnc.com





All Trademarks belong to their respective owners

FabBot Series Routers and Plasma Cutters

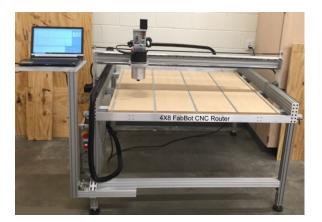
This series was created for home shops and schools on a very limited budget These machines come with a 3 year limited warranty, personalized online training, and control computer, unlimited phone and on line tech support.

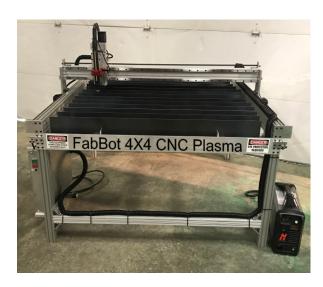


FabBot Desktop Series CNC Router Models

Include: Aluminum T Slot table, Hold Downs, 1-3/4HP router, wrenches, CAD/CAM, training tutorials, and starter set of bits. Operates on 110V 15A

FabBot 15" x 11" x 6"	\$5,999.00
Full enclosure	999.00
FabBot 24" x 18" x 6"	\$7,499.00
Optional enclosure w/stand for 24"X18"	\$1,799.00
Optional removable Vac Table Sys2418	\$1,999.00
FabBot 24" x 24" x 6"	\$7,999.00
Optional enclosure w/stand for 24"X24"	\$1,999.00
Optional removable Vac Table Sys 2424	\$1,999.00
FabBot 36" x 24" x 6"	\$8.499.00





Optional removable Vac Table Sys3624 \$2,499.00

FabBot Platform Series CNC Router Models

Optional enclosure w/ stand for 36"X24"

Include: standard MDF table, 1-3/4HP router, wrenches, aluminum frame construction with integrated stand, dust hood, CAD/CAM, training tutorials, and starter set of bits can operate on 110V 20A 6" Z Travel The floor space is about 2' larger than the work area.

FabBot 48" x 20"(fits through36"door)	\$ 9,999.00
FabBot 48" x 48"	\$11,999.00
FabBot 48" x 96"	\$13,999.00

Optional

\$ 799.00
\$ 999.00
\$ 250.00
\$1,500.00
\$1,999.00

FabBot Platform Series Plasma Models

Each of the CNC Plasma cutters below include CAD/CAM software, Auto Torch Height, Hypertherm 45 Plasma system, and training tutorials. 110V 20 A machine 240 V 50A plasma cutter

The floor space is about 2' larger than the work area.

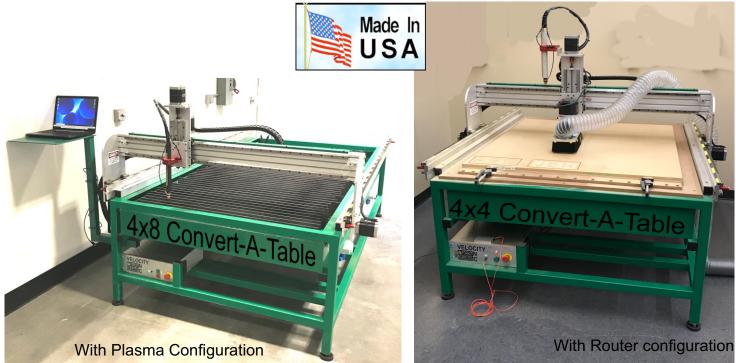
FabBot 48" x 20"(fits through36"door)	\$12,999.00
FabBot 48" x 48"	\$13,999.00
FabBot 48" x 96"	\$15,999.00

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\$2,499.00

Convert-A-Table PLASMA CUTTER / ROUTER



Convert-A-Table CNC Router / Plasma Models

CAT 24" x 20" (fits through 36" door)	\$19,999.00
CAT 48" x 20" (fits through 36" door)	\$23,999.00
CAT 48" x 48"	\$26,999.00
CAT 48" x 96"	\$29,999.00
CAT 60" x 120"	\$32,999.00

Includes: Plasma water table, router clamping table, 3-1/4HP router, Powermax 45, Automatic Torch height, Break-a-way system, welded steel stand, dust hood, CAD/CAM, Control computer, computer arm, and starter set of bits and deluxe clamp set. Powermax 45 requires 240V50A, the rest of the machine Operates on 110V 30A 8." Z Travel Floor space 2' greater than work area.

Convert-A-Table easily changes from a CNC Router to a CNC Plasma cutter. This is a great option if you have very limited space and only need one function at a time. The disadvantages are that you only have one machine instead of 2 and these machines can not have a vacuum table system due to the conversion between router and plasma. The 48"X20" machine makes it possible to fit through a standard 36" door. With this heavy duty frame that can plow through wood with the robust 3-1/4HP router while the water table is sealed off. Remove the router table and you have the water table for plasma cutting. No other machine is designed to correctly do both Routing and Plasma cutting well. Conversion between the 2 functions takes less than 10 minutes.

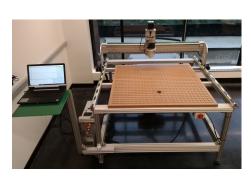
Popular CNC Plasma and CNC Router Accessories



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Most popular CNC Routers The most common models used in education

Each of the CNC Routers below are fully assembled, include control computer with arm, clamping kit, CAD/CAM, MDF Table top with T slot clamping kit, tool Touch Off, and tooling kit.





The Titan Routers are cost effective heavy duty machines made of structural aluminum. Include: standard MDF table, 3-1/4HP router, wrenches, Aluminum frame, dust hood, and starter set of bits can operate on 110V 20A 8.5" Z Travel The floor space is about 2' larger than the work area. This is a great model for upstairs and other installations requiring special handling since they are lighter weight than steel.

TitanR 24" x 20"(fits through36"door)	\$11,999.00
TitanR 48" x 20"(fits through 36" door)	\$13,999.00
TitanR 48" x 48"	\$16,999.00
TitanR 48" x 96"	\$19,999.00
TitanR 60" x 120"	\$24,999.00

Maker-Fab Series Router Models

Include: standard MDF table, 3-1/4HP router, wrenches, welded steel		
frame, dust hood, and starter set of bits can operate on 110V 20A		
8.5" Z Travel The floor space is about 2' larger than the work area.		
RMF 24" x 20"(fits through 36"door)	\$14,999.00	
RMF 48" x 20"(fits through 36"door)	\$16,999.00	
RMF 48" x 48"	\$19,999.00	
RMF 48" x 96"	\$23,999.00	
RMF 60" x 120"	\$28,999.00	

HS Series Router Models

Standard model for education and small shop

Include: standard MDF table, 3-1/4HP router, wrenches, welded steel stand, dust hood, and starter set of bits can operate on 110V 20A The floor space is about 2' larger than the work area. HS Series routers feature Closed Loop Hybrid Servo Technology for reliable rapid speeds in excess of 500 IPM. 10.5" Z Clearance

Ideal for a serious cabinet making program.

addition a contouc cubinet making program.	
HS 24" x 24"	\$19,999.00
HS 48" x 24"	\$21,999.00
HS 48" x 48"	\$25,999.00
HS 48" x 96"	\$29,999.00
HS 60" x 120"	\$33,999.00
HSFV-ATC 4' x 4' with 5HP & 8 position ATC	\$41,999.00
HSFV-ATC 4' x 8' with 5HP & 8 position ATC	\$45,999.00
HSFV-ATC 5' x 10' with 5HP & 8 position ATC	\$49,999.00

Vacuum Table systems includes pump & Table 24X24 Vac System upgrade 110V \$2,500.00 48X24 Vac System upgrade 110V \$3,500.00 48X48 Vac System upgrade 220V3PH \$4,500.00 48X48 Vac System upgrade 110V \$6,500.00 48X96 Vac System upgrade 220V3PH \$5,000.00 48X96 Vac System upgrade 110V \$8.500.00 60X120 Vac System upgrade \$8.000.00 If Vac Table Sys added later add \$1,500.00 3D Digitizing probe \$2,499.00 6" Fourth Axis \$4,999.00 \$ 599.00 Jog Pendant

Aluminum T-Slot Table

48X20 or 24 T-Slot Table upg.	\$ 1,395.00
48X48 T-Slot Table upgrade	\$ 2,495.00
48X96 T-Slot Table upgrade	\$ 3,100.00
60X120 T-Slot Table Upgrade	\$ 4,300.00

Note: High Frequency spindles are quieter and ideal if you plan to cut metals.

Spindle u	pgrades
2.2HP 1PH High Freq. spindle	\$ 2,500.00
5HP 3 PH High Freq. spindle	\$ 3,500.00
10HP 3 PH High Freq. spindle	\$ 5,900.00
5HP Manual quick change Spindle	\$10,500.00
4 000 050 4050	^

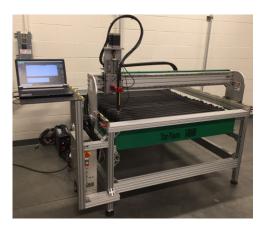


Optional Upgrades:

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Most popular CNC Plasmas The most common models used in education

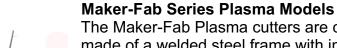
Each of the CNC Plasma cutters below include a Torch Break Away system, Automatic Torch Height, integrated water table, CAD/CAM software, Hypertherm 45 Plasma system, and control computer with arm for a Turn-Key package just plug into your electric.



Titan Series Plasma Models

The Titan Plasma cutters are cost effective heavy duty machines made of structural aluminum and come standard with a water table. The floor space is about 2' larger than the work area. This is a great model for upstairs and other installations requiring special handling since they are lighter weight than steel.

TitanP 24" x 20"(fits through36"door)	\$15,999.00
TitanP 48" x 20"(fits through36"door)	\$17,999.00
TitanP 48" x 48"	\$19,999.00
TitanP 48" x 96"	\$22,999.00
TitanP 60" x 120"	\$24,999.00



The Maker-Fab Plasma cutters are cost effective heavy duty machines made of a welded steel frame with integrated Water Table. The extra rigidity is great for handling the abuse of students and will last for many years.

PMF 24" x 20"(fits through36"door)	\$18,999.00
PMF 48" x 20"(fits through36"door)	\$21,999.00
PMF 48" x 48"	\$24,999.00
PMF 48" x 96"	\$27,999.00
PMF 60" x 120"	\$29,999.00



HS Series Plasma Models

The HS-Series Plasma cutters are heavier duty machines made with a larger tubular welded steel frame with integrated Water Table. The extra rigidity is great for handling the abuse of students and will stand the test of time with 24/7 commercial use. It's Closed loop HyBrid Servo control assures accuracy at the fastest speeds.

HSPB 24" x 24"	\$24,999.00
HSPB 48" x 24"	\$26,999.00
HSPB 48" x 48"	\$29,999.00
HSPB 48" x 96"	\$33,999.00
HSPB 60" x 120"	\$36,999.00

Our plasma tables have replaceable leafs that you can easily make by shearing steel so you won't need to buy expensive table parts and pay to ship them across the country.

Hypertherm Plasma Cutters Upgrades

Pierce 1/2" steel and cut up to 7/8" cut Comes standard -Best option for most schools Powermax 45 Powermax 65 Pierce 5/8" steel and cut up to 1" cut \$1,000.00 upgrade Require 10 SCFM @ 90 PSI compressed Air Powermax 85 Pierce 3/4" steel and cut up to 1-1/2" cut \$2,000.00 upgrade Powermax 105 Pierce 7/8" steel and cut up to 2" cut \$4,000.00 upgrade (Requires 480V) **Options:**

Plate Marker \$2,597.00 8" pipe Cutter 4th Axis with Advanced pipe Cutting Software \$7,500.00 HVAC CAD/CAM EDU stand alone License \$6,000.00 with a machine \$2,500.00

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7

CNC WOOD LATHE



WL4000

- * Cut up to a 40" X 10" Part
- * Hardened Profiled Rails
- * Spindle #2MT int Taper
- * Tailstock #2MT int Taper
- * Ball Drive Screws
- * Anti Backlash Nuts
- * 1 or 5 HP Spindle Motor
- * Ready for dust collector
- * Compatible with CAD/CAM
- * Uses G&M Codes
- * 36 Month On-Site warranty



WL4000 Positive Locking Tail Stock

CALL

Machines:

WL4000 Standard Stepper 120V 20A Hybrid Servo 120V 20A WL4000HY WL4000PRO (faster & 5HP 3PH) 220V 30A 3PH \$ 37,999.00

\$ 26,999.00 \$ 28,999.00

Materials:

Precision CNC Bed Mill





Rigid Fixed Gantry with moving bed available in the following sizes:

2'X20"-2.5 HP Spindle \$20,995.00 2'X20"-5 HP Spindle \$23,999.00 2'X20"-10 HP Spindle \$25,999.00 2'X20"-5 HP ATC Spindle with 4 Position ATC \$34,999.00

Options:

\$ 4,999.00 6"-4th Rotary Axis 3D Rapid prototype CAD/CAM \$ 299.00 Enclosure \$ 4,999.00

Optional accessory kit \$1,999.00 includes Collet Set Assortment of End Mills, 6" Vise, Hold Down Set

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Used machines \$\$

Aluminum

Steel

Brass

Titanium

Wood

Plastics

Almost anything

Competitive Advantages

- 1. Arrives fully assembled
- 2. Will fit through 36" Door
- 3. Runs on G-Codes
- 4. Much faster than others
- 5. Significantly stronger spindle options
- 6. Table large enough for a vice and rotary axis

Enclosed

The Michelangelo 3D Modeler

Innovative CNC router designed for classroom use TECH ED, DRAFTING, WOODWORKING, ART



Maximum Fully Enclosed size to fit through a 36" Door TRAVEL X=35" Y=13.5" Z=8.5" Z Clearance 6.5"



Includes Vacuum table system & Dust collection system

TOOLING Router Wrenches......1 Set Collets......1/4", 1/2" Starter bit set and vacuum table gasketting

Michelangelo Stepper Version X=35" Y=13.5" Z=8.5" **\$22,999.00 Michelangelo Servo Version** X=35" Y=13.5" Z=8.5" **\$24,999.00**

Michelangelo Pro X=35" Y=20" Z=8.5" \$29,999.00 includes 2.2HP High Freq Spindle and greater Y travel will not fit through 36"door

Guitar Making CNC Router



http://www.guitarbuilding.org/



The LuthierMax Series of CNC routers was designed for guitar making in collaboration with engineers from Fender® Guitars (who are using this model) and www.guitarbuilding.org to make this machine student friendly and robust. Fixtures built into the table make it easy to machine your own guitar necks and bodies for both standard size and longer base guitars in your classroom. This is the largest fully assembled CNC router that fits through a standard 36" classroom door. Travels X49" Y20" Z8.5"

Floor space approximately 76' X 34". All models (except ATC model) use 110V normal wall outlet electric. Servo & ATC models have a larger footprint that will not fit through the 36" door opening. Call for more info.

LuthierMax CNC Router Models:

LuthierMax CNC Router 110V,20A

\$16,999.00

LuthierMax Options:

Vacuum Table System	\$3,500.00
Guitar Making Class Start up kit	\$2,999.00
Guitar Making CNC Bit Kit	\$500.00

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10

MITEY SERIES

Machines for educational training, prototyping, design, and industrial production worldwide

MITEY MILL

X - Travel 9" (23cm) Y - Travel 5" (13cm) Z - Travel 6.25"(15.88cm) Table 2.75" X 13" (7 X 33 cm) 110V 20A



MMSV Stepper Standard Version\$ 9,999.00MMHY Hybrid Servo Standard Version\$11,999.00

Mitey Mill Options:

4" Vise 4" 4th Axis 10K RPM Spindle \$ 295.00 \$2,999.00 \$ 300.00

MITEY LATHE



X - Travel 4.25" (10.8cm) Center Distance 8"(20cm) Swing over bed 3.5" (8cm) Swing over carriage 1.88" (4.78cm) 110V 20A

MLSV Stepper Standard Version\$ 9,MLHY Hybrid Servo Standard Version\$11,

\$ 9,999.00 \$11,999.00

Mitey Lathe Options:

Deluxe QC tooling package	\$1	,999.00
Threading capability	\$	999.00
Knurling tooling	\$	200.00

MITEY WOOD LATHE

18"X 4" Capacity (45 X 10 cm) 110V 20A





MWLS Stepper Version \$9,999.00 MWLHS Hybrid Servo \$11,999.00

MITEY ROUTER



Travels 18"X x 9"Y x 6.5"Z (45X x 23Y x 16Z cm) 110V 20A

MRLS Stepper Version\$9,999.00MRLHS Hybrid Servo\$11,999.00Upgrade to HF Spindle\$1,500.004th Axis\$3,999.00



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5- Axis CNC Router

With full 4x4 or 4x8 flat clamping table 2D/3D

3.25 Hp high frequency air cooled router

10"x (48"or96") 4th axis capacity (6" swing)

8" of travel on the 5th axis 5" capacity

Vertical joinery table for holding stock vertically for End machining

Intercon Conversational programming

Automatic Z length tool sensing

Control computer with preconfigured software

Tooling package



Makerfab 4400 4x4 5 axis CNC Router \$25,995.00 Makerfab 4800 4x8 5 axis CNC Router \$28,995.00

Turnkey FabLab or MakerSpace in a Box \$49,999.00

A complete portable, Turn-key Fab-Lab or MakerSpace on carts ideal for mutli-use areas such as within a library, elementary, or middle school classroom. Modules may be purchased A la cart or as a complete lab to meet recommendations from the Fab Foundation. On-site training and tutorials assure success with this convenient lab.

- Module 1 Laser Engraving/Cutter station
- Module 2 3D Printer Station
- Module 3 CNC Router Station
- Module 4 Manual Tools Station
- Module 5 Electronics Station

Call for detailed information

Many that attempt to put a lab together just buying components fail because they purchase cheap, inferior equipment and never learn how to use it. This package assures instant success and help when needed



On site Setup and training for success from day 1 Each unit can be rolled out individually or all together Video Tutorials for lab participants to teach themselves 3 Year on site parts and labor warranty Start with everything you need to start making

HyPrecision Predictive WaterJet



HyPrecision Predictive WaterJet MiteyJet 48X20 \$109,000.00 Call for oth

Call for other options and sizes

For a fraction of replacement cost, update old DOS machines to Windows



All Phoenix/ Magnum/ Paxton Wood Lathes VC-PMPPL Upgrade \$6,499.00



D&M 3 or 4 & Lab Volt 5400 Mills VC-DMM34 Upgrade \$5,999.00

D&M 3, 4, or Lab Volt 5300 Lathe VC-DML34 Upgrade \$5,999.00



All Phoenix/ Magnum/ Paxton Routers VC-PMPPR Upgrade \$6,999.00 Vac pump \$1,999.00



D&M 5 or Lab Volt 5500 VC-DML5 Upgrade \$6,999.00



All Paxton Lathes VC-PPL Upgrade \$5,999.00

All Paxton Mills VC-PPM Upgrade \$5,999.00



D&M 5, 6 or Lab Volt 5600 VC-DMM5 Upgrade \$6,999.00



All Emco Compact 5 Lathes VC-CP5L Upgrade \$6,499.00



All Denford Routers VC-DFMR Upgrade \$5,999.00



Emco Compact 5 Lathes If it has a Tool Turret Add VC-CPTT \$499.00

All Denford MicroMills,

Upgrade \$5,999.00

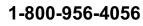
& Midwest

VC-DFMM

Scantek, LabVolt, B&G,



ALL Emco F1 Mills VC-EF1M Upgrade \$6,999.00



GET OLD MACHINES OUT OF THE JUNK PILE We Service all brands

Unlike new equipment, upgrades usually do not come out of your own budget. Most upgrades are financed through other budgets including: district repair budgets; technology funds since we are changing the computer in the machine; or through special needs funds. Once these machines are upgraded, they will be much easier for a special needs student to be successful. Upgrades often make it possible for the vocational-technical supervisor to tap into funds that otherwise would not be available. Equipment purchased under Perkins can often be repaired under Perkins. Also, it is often much easier to get school boards to approve repairs on existing equipment than purchasing new equipment. Depending on the machine, most upgrades range from ½ to 1/20th of the replacement cost of a machine and will usually allow it to operate better than new.

CNC Upgrade Price: Includes everything needed - software, electronics, install, 18 month warranty, and training. Add CAM software (see page 13) and a modern PC computer with 2 USB 2.0 Ports.

IF YOU DO NOT SEE YOUR MACHINE, CALL FOR A QUOTE

Upgrade Older Forest Scientific Velocity based Controls Upgrade Older Forest Scientific Centroid based controls \$2,900.00 \$8,995.00

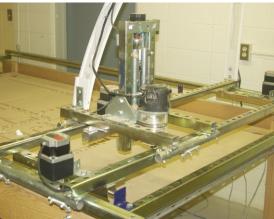
Stretch your budget



Light Machines CNC Router VC-LMCR Upgrade \$6,499.00



Light Machines Spectralight Mill or Spectralight Lathe Upgrade \$5,999.00



All Shopbot Routers VC-SHOPB Upgrade \$5,999.00 OR VC-SHOPBCL\$7,999.00 for Closed loop version

Techno LC Servo Routers	\$7,999.00
Techno Plasma cutters	\$9,999.00
AXYZ Millenium Routers	\$7,499.00
AXYZ 4x4 & 4x8 Routers w/o ATC	\$8,999.00
AXYZ 4x4 & 4x8 Routers with ATC	\$9,999.00
	to upgradaa

EZROUTER,PlasmaCAM, & Torchmate upgrades without ATH \$5,999.00 with ATH if existing plasma is adequate \$7,999.00 Complete with ATH & Powermax 45XP \$9,999.00

Optional Preloaded Notebook computer \$ 999.00

IF YOU DO NOT SEE IT HERE CALL FOR HELP



Light Machines Pro Light Lathe or Mill VC-PL Upgrade \$6,499.00 ProLight with ATC \$7,999.00



All Techno Routers Gantry style & Davince Under 2'X2' VC-Techno Upgrade \$5,999.00 Servo \$7,999.00

www.forestscientific.com

Laser Engraver / Cutters











FVLS 2.3 16"X12" Table Top Laser

FVLS-2.3 (16"X12") With 10 Watt Laser Able to cut .125 thick wood FVLS-2.3 (16"X12") With 25 Watt Laser Able to cut .25 thick wood FVLS-2.3 (16"X12") With 30 Watt Laser Able to cut .3 thick wood

\$11.999.00 \$12,999.00 \$13,999.00

Cutting Table FVLS-2.3 Rotary Fixture FVLS-2.3	•		
Air Assist Cone Air Assist Backsweep	\$ \$	175 00	Red, Blue, Green, Purple, or Yellow

FVLS3.6 Free Standing Laser with Integrated cart

FVLS-3.6 (24"X12") With 25 Watt Laser Able to cut .25 thick wood

FVLS-3.6 (24"X12") With 30 Watt Laser Able to cut .3 thick wood

FVLS-3.6 (24"X12") With 40 Watt Laser Able to cut .4 thick wood

FVLS-3.6 (24"X12") With 50 Watt Laser Able to cut .5 thick wood

FVLS-3.6 (24"X12") With 60 Watt Laser Able to cut .6 thick wood

FVLS 3.5 24"X12" Table Top Laser

FVLS-3.5 (24"X12") With 10 Watt L	aser Able to cut .125 thick wood	\$13,999.00
FVLS-3.5 (24"X12") With 25 Watt L	aser Able to cut .25 thick wood	\$14,999.00
FVLS-3.5 (24"X12") With 30 Watt L	aser Able to cut .3 thick wood	\$15,999.00
FVLS-3.5 (24"X12") With 40 Watt L	aser Able to cut .4 thick wood	\$16,999.00
FVLS-3.5 (24"X12") With 50 Watt L	aser Able to cut .5 thick wood	\$18,999.00
Cutting Table FVLS-3.5 \$	699.00	
Deterry Elyture EV/LC 2 E		a the end of the second

Rotary Fixture FVLS-3.5

- \$ 1,499.00
- Call your dealer for other options









Engrave

\$16,999.00 \$17,999.00 \$19,999.00 \$20,999.00 \$22,999.00



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Optional In-Room Filtrat	ion Systems	(for when you can't vent	: outside)
For FVLS2.3	\$2,999.00	For FVLS3.6 or FVLS4.6	\$5,999.00
For FVLS3.5	\$3,999.00	For FVLS6.6	\$6,999.00

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Cutting Table FVLS-3.6

Rotary Fixture FVLS-3.6

Air Assist system

1-800-956-4056

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FVLS-4.6 (24"X18") Free Standing Laser with Integrated cart

FVLS-4.6 (24"X18") With 25 Watt Laser Able to cut .25 thick wood FVLS-4.6 (24"X18") With 30 Watt Laser Able to cut .3 thick wood FVLS-4.6 (24"X18") With 40 Watt Laser Able to cut .4 thick wood FVLS-4.6 (24"X18") With 50 Watt Laser Able to cut .5 thick wood FVLS-4.6 (24"X18") With 60 Watt Laser Able to cut .6 thick wood \$1,399.00 Cutting Table FVLS-4.6 Rotary Fixture FVLS-4.6 \$ 1,915.00 \$1,530.00 Air Assist system

\$18,999.00 \$19,999.00 \$21,999.00 \$23,999.00 \$24,999.00

All VersaLasers are available in your choice of Red, Blue, Green, Purple, or Yellow

Software Options for a Quick Start:

Corel Draw Academic single seat \$ 150.00 \$1,795.00 Corel Draw 50 Seat License 1 Touch Photo Software \$ 295.00 (for the best quality photos) Replacement mirror/lense assembly kit 2.3 or 3.5 398.00 \$ \$ Replacement mirror/lense assembly kit 3.6, 4.6 or 6.6 499.00 \$ 250.00 Replacement 2" Lense only

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Cut wood

FVLS-6.6 (32"X18") Free Standing Laser with Integrated cart FVLS-6.6 (32"X18") With 25 Watt Laser Able to cut .25 thick wood FVLS-6.6 (32"X18") With 30 Watt Laser Able to cut .3 thick wood FVLS-6.6 (32"X18") With 40 Watt Laser Able to cut .4 thick wood FVLS-6.6 (32"X18") With 50 Watt Laser Able to cut .5 thick wood FVLS-6.6 (32"X18") With 60 Watt Laser Able to cut .6 thick wood

\$21,999.00 \$22,999.00 \$23,999.00 \$24,999.00 \$26,999.00

Cutting Table FVLS-6.6 Rotary Fixture FVLS-6.6 Air Assist system

asor	7.010
1,49	9.00
1,91	5.00
1,53	0.00
	1,49 1,91





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Made In USA

Cutting Table



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Signature	Security Code

Genuine Hypertherm Powermax Consumables Order Form

Recommended	Powermax Consumables	Quantity to		
Minimum Inventory	Fine Cut for the best cuts in 1/4" and thinner metal SET TO 45AMPS	Purchase	Price	Extende
1	220947 SWIRL RING:PMX FINECUT		\$22.20	
5	220930 NOZZLE:PMX FINECUT		\$7.70	
1	220948 SHIELD:PMX FINECUT MECHANIZED		\$15.50	
	Marking Consumables to Engrave with your Powermax 45 XP torch only			
1	420542 Marking Shield		\$18.70	
5	420415 Marking Nozzle		\$8.40	
	Below are for High Power Thick Cutting			
1	220817 Thick Cut Shield 15-85A		\$19.30	
5	220941 45A Thick cut nozzle (for use with a Powermax 45 set to 45A)		\$7.50	
	220819 65A Thick cut nozzle (for use with a Powermax 65 set to 65A)		\$7.70	
	220816 85A Thick cut Nozzle (for use with a Powermax 85 set to 85A)		\$7.70	
	Use with Thick cut or marking nozzle			
1	220857 Swirl Ring 10-85A same for Marking and Thick Cut		\$22.20	
	For use with ALL of the above			
10	220777 Long Life Electrode Copper Plus 10-105A (2X the life)		\$11.40	
1	220953 CAP:PMX OHMIC CONTCT Retaining Cap		\$47.50	
	Total			
	If order is under \$100.00 add \$10.00 for shipping			
	Grand Total			
	any competitive price. te on Genuine Hypertherm consumables			

IT you get a lower quote on Genuine Hypertherm consumables send it with this order and we will match or beat that quote.



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Ship to:	Billing adress if different:
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Attention	Attention
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State	State
ZIP	ZIP
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Security Code _____

CNC ROUTER Consumables Order Form

Suggested and Most Ordered CNC Router Tooling			
	Quantity	Price	Extended
For routers with 1/4" collets which all FSC router use ie. Mitey Router			
49-SRD218 1/4" Down Spiral bit Great bit for cuttting parts out and engraving without fraying wood on top		\$25.00	
49-SRU118 1/4" Up Spiral bit Great bit for cutting parts out and engraving will have better chip removal and dust collection		\$25.00	
24-106-0202 1/8" Up Spiral bit for cutting smaller parts in places too big for the above bits		\$25.00	
24-132-9002 60/90 Engraver Bit - These are for fine engraving and V Carving		\$50.00	
49- SLIN062 10 Degree engraving bit 1/16" cutting 1/4" shank like a 1/16" bit that does not break easily		\$35.00	
49-SBNU125 1/8" Ball nose Bit for Fine detail 3D Carving		\$39.00	
49-SBNU250 1/4" Ball nose bit ideal for 3D carving small enough for detail and big enough to not break easily		\$39.00	
49-SBNU500 1/2" Ball nose Bit Ideal for 3D carving large areas quickly		\$79.00	
49-SE1502 V groove bit 90 Degree 1/2" 1/4" Wider deeper V carving		\$22.00	
49-SCVG264 V groove bit 60 Degree 1/4" 1/4" Wider deeper V carving		\$19.00	
For routers with 1/2" collets which are used in FSC Routers with 3-1/4 HP or larger			
24-102-0885P 1/2" Straight bottom cutting bit Best for cut outs of wood over 1/4" thick		\$39.00	
49-spoil-25-2 Spoil board bit for a perfectly flat spoil board and to reuse it		\$299.00	
49-SE1503 V groove bit Degree 1/2" 1/2" Wider deeper V carving		\$23.00	
49-SE1560 V groove bit Degree 1/2" 1/2" Wider deeper V carving		\$23.00	
11-800 Gasket material for Forest Scientific vacuum table		\$99.00	
11-911 Grease for Grease Gun		\$11.99	
11-913 Complete Grease gun kit with Grease gun, Grease, THK Grease nozzle		\$99.00	
11-912 Replacement Grease Gun THK Nozzle		\$19.00	
Total			
If order is under \$100.00 add \$10.00 for shipping			
Grand Total			

60 Deg 90 Deg 10 Deg 60/90





1/4" upcut 1/4" Downcut

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Spoil Board Bit



1/2" Bottom Cutting bit



1/8"Ball 1/4"Ball 1/2"Ball 1-800-956-4056

CAD/CAM SOFTWARE OPTIONS

Note: Software purchased through Forest Scientific Corporation or an authorized dealer of Forest Scientific Corporation will have Free installation and support assistance. If software is purchased directly from the Vendor or online, we will offer support at a fee. Realize, the software from another vendor will need customization and configuration to work properly.

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EnRoute, for Routers, Plasmas, & Mills

Classroom License - Please specify how many up to stations

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Upgrade pricing from EnRoute 3, 4, or 5 to EnRoute 6

3, 4, or 5 Pro to EnRoute 6 Pro	\$ 599.00
3, 4, or 5 Plus to EnRoute6 Plus	\$ 599.00
3, 4, or 5 Plus 2D to EnRoute 6 Pro 3D	\$1,399.00
Upgrade from EnRoute 6 Plus to 6 Pro	\$1,000.00

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CorelDraw Academic Current Version

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Have you ever wondered why the name Forest Scientific?

Forest Scientific Corp was founded and is headquartered in Tionesta, Forest County, Pennsylvania. Our name is from our county. visit http://www.forestcounty.com

The picture to the right is our 67,000 square foot factory located on the north edge of Tionesta along the Allegheny river. We are 3 hours from Pittsburgh, Cleveland, and Buffalo.

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\$1,799.00

\$3,999.00

CNC Accessories og

Most common educat Part #	ional use excerpts from Cutting Shank L Dia Dia	
Straight bottom cuttin 49-SST198 Str. 2 flute 49-SST220 Str. 2 flute 24-102-0885P Str. plur	bit 1/8" 1/4" 2-1/ bit 1/4" 1/4" 2-1/	/2" \$21.00 /2" \$25.00 2" \$39.00
Economy Upspiral Fla 24-106-0202 1/8" Up 49-SRU118 1/4" Up 49-SRU153 1/2" Up	1/8" 1/4"	2" \$25.00 -1/2" \$25.00 3" \$49.00
Small Bits (BN=ball nd 31-VSC3dfn-500 2 flut 31-VSC3dbn-500 2 flut 31-VSC3dfn-503 2 flut 31-VSC3dbn-503 2 flut 31-VSC3dfn-501 2 flut 31-VSC3dbn-501 2 flut	e 1/64" 1/8 ["] 1- [.] te 1/64" 1/8" 1- e 1/16" 1/8" 1- te 1/16" 1/8" 1- e 1/32" 1/8" 1-	1/2" \$34.00 .1/2" \$38.00 1/2" \$20.00 .1/2" \$22.00 1/2" \$23.00 .1/2" \$24.00
Down Spiral bits (pre 49-SRD203 49-SRD218 49-SRD253	vent chipping on top) 1/8" 1/4" 2" 1/4" 1/4" 2" 1/2" 1/2" 3"	\$25.00 \$25.00 \$49.00
Plungable round over 49-SE1568 1/8" radius 49-SE1572 1/4" radiu 49-SE1580 3/8" radius 49-SE1582 1/2"radius	s 1/8" 1/4" 2" is 1/4" 1/4" 2" s ½" 1/2" 2-1/4	\$22.00 4"\$26.00
Mitey Series Accesson Mill 41-7402 1/8 End Mill 41-7403 3/16 End Mill 41-7404 1/4 End Mill 41-7406 3/8 End Mill 41-7400 6 piece set 1/8 41-3551 Milling Vise 2 35-428-9020 Milling Vi 41-3079 3/8 End Mill H 41-6079 1/4 End Mill H 41-6081 1/8 End Mill H 41-6081 1/8 End Mill H 41-3013 Step block ho 41-1072 1/4" drill Chu 41-32540 High-speed E Lath 41-1191 Lathe Live C 41-11940 60° Carbide 1 41-11950 Right Hand, H 41-3086 Cut Of Tool	B Shank \$ 7/8" 1/4" \$38.00 1-1/8" ½" \$67.00 ries I 3/8 shank ill 3/8 shank 3/8 shank 3/8 shank 8, 5/32, 3/16,1/4,5/16,3/ " se 4" Holder Holder Holder Holder Holder tool bit HSS (1/4" SQ) Blade Holder & Tool st er Tooling d cutter pens 1/2" Shank et aving Bit 1/4" Shank ad	0 \$ 19.00 \$ 19.00 \$ 19.00 \$ 19.00 \$ 19.00
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Individual 3-D Router Bits

Part #	Cutting Shank Length	Price
	Dia Dia	
49-SRU103 (Flatnose 49-SBNU125 (Ballnose		\$39.00 \$39.00
49-SRU123 (Flatnose) 1/4" 1/4" 3"	\$39.00
49-SBNU250 (Ballnose 31-SPCLE250(Ballnose		\$39.00 \$79.00
49-SRU153 (Flatnose	,	\$79.00 \$49.00
49-SRU167 (Flatnose) 1/2" 1/2" 4"	\$69.00
49-SBNU500 (Ballnose 31-SPCLE500 (Ballnose		\$79.00 \$89.00
		çooloo
	ool Holders & Collets 0 ATC Tool Holder	\$175.00
	30 tool forks	\$89.00
	Collet 1/8"	\$75.00
	Collet 1/4" Collet 1/2"	\$75.00 \$75.00
55-04232-05 ER32	Collet 5MM	\$75.00
	Wrench Wrench	\$40.00 \$40.00
55-04225-1/8 ER25	Collet 1/8"	\$75.00
	Collet 1/4" Collet 1/2"	\$75.00 \$75.00
		φ/5.00
Lettering V-Groove bit 49-SLIN062 10 Degre	CUT DIA Shank e 1/16" 1/4" \$35	5.00
24-132-9002 60/90 Dou	ble ended bit 1/4" \$50	0.00 👗
49-SCVG260 90 Degre 49-SCVG264 60 Degre		9.00 V
49-SE1502 90 Degre		3.00
49-SE1503 90 Degre 49-SE1560 60 Degre		3.00 3.00
Spoil Board Bit For resurfacing your MI 49-spoil-25-2spoil board 49-spoil-insert inserts		
49-spoil-screw replacen 49-spoilwrench replac	ement wrench \$10.00	10
49-spoilwrench replac Router Collets/ Acc	ement wrench \$10.00 cessories	\$23.00
49-spoilwrench replac	ement wrench \$10.00 cessories 34-42950	\$23.00 \$23.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975	\$23.00 \$23.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596	\$23.00 \$23.00 \$25.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer	\$23.00 \$23.00 \$25.00 \$23.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer	\$23.00 \$23.00 \$25.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 Cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 Cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00 pplies
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49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas Router Gasket (Forest Router Gasket (softer fo 1/16"X1/2"Adhesive	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 Cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su Scientific Vac pump 11-800 or Venturi Magnum routers) 11-801 router gasket 23-8694k1	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00 pplies \$99.00 \$99.00 \$99.00 \$35.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas Router Gasket (Forest Router Gasket (Forest Router Gasket (softer fc 1/16"X1/2"Adhesive ro 3/16"X1/2"Adhesive ro	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su Scientific Vac pump 11-800 or Venturi Magnum routers) 11-807 router gasket 23-8694k1 pouter gasket 23-8694k1	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00 \$99.00 \$99.00 \$99.00 \$35.00 \$39.00 7 \$45.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas Router Gasket (Forest Router Gasket (Forest Router Gasket (Forest 1/16"X1/2"Adhesive 1 1/8"X1/2"Adhesive 1 1/4"X1/2"Adhesive 1 1/4"X1/2"Adhesive 1	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su Scientific Vac pump 11-800 or Venturi Magnum routers) 11-807 router gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00 \$99.00 \$99.00 \$99.00 \$35.00 \$39.00 7 \$45.00 2 \$49.00
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49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas Router Gasket (Forest Router Gasket (Forest Router Gasket (softer fc 1/16"X1/2"Adhesive ro 3/16"X1/2"Adhesive ro 3/16"X1/2"Adhesive ro Double sided Maskin CNC Wood Lathe too	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su Scientific Vac pump 11-800 or Venturi Magnum routers) 11-807 router gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1	\$23.00 \$23.00 \$25.00 \$23.00 \$17.00 \$99.00 \$99.00 \$99.00 \$35.00 \$39.00 \$39.00 \$\$39.00
49-spoilwrench replac Router Collets/ Act 1/2"Router Collet 1/4"Router Collet 3/8"Router Collet 3HPPorter Cable R 53-RB102 1/4" to 1 49-SE6390 1/2" to CNC Router/Wood Vacuum Table Gas Router Gasket (Forest Router Gasket (Forest Router Gasket (Forest 1/16"X1/2"Adhesive for 3/16"X1/2"Adhesive for 3/16"X1/2"Adhesive for Double sided Maskin CNC Wood Lathe too FS Wood Lathe Tool	ement wrench \$10.00 cessories 34-42950 34-42999 34-42975 cout Wrench 34-42596 /8" Collet reducer 1/8" Collet reducer Lathe Accessories keting / hold down su Scientific Vac pump 11-800 or Venturi Magnum routers) 11-807 router gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1 pouter gasket 23-8694k1	\$23.00 \$23.00 \$25.00 \$25.00 \$17.00 \$99.00 \$99.00 \$99.00 \$35.00 \$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00 \$\$39.00
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